

Operation Instruction

Operation instructions:

First tightly connect (1) the male connector of the machine with the connector of oil pipe of the pump, then place the bent copper bar and aluminum bar into central point of (4) upper-press mould and (5) lower-press mould or the O position of (3) measuring scale. And then start up the pump and press the work piece to the desired angle 90° or 45° . After the work is completed, loosen the oil-return switch of the pump.

Note: The width of work piece to be pressed shall not exceed the specification and the thickness shall not exceed the maximum value.

Function:

- 90° is correct to bending copper, aluminum row angle, it will not damage the copper, aluminum row material.
- HHM-150W can be opened up, when bending long brass sheet "N" shape or "L" shape can pull the lock out. So you and take the whole one freely.
- There is an indication of 90° degree and 45° degree.

Technological parameter

Model	Output (T)	Breadth (mm)	Max. thickness (mm)	Weight (kg)
HHM-150W	16	150	10	19.5
HHM-200W	20	200	12	26.5

